

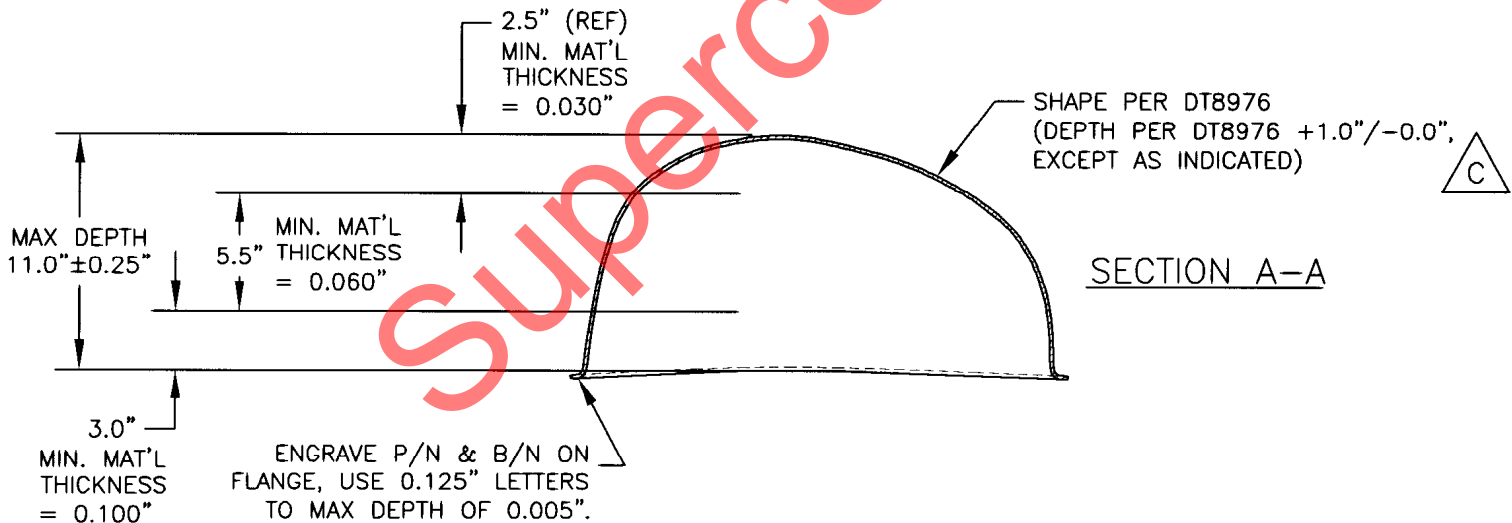
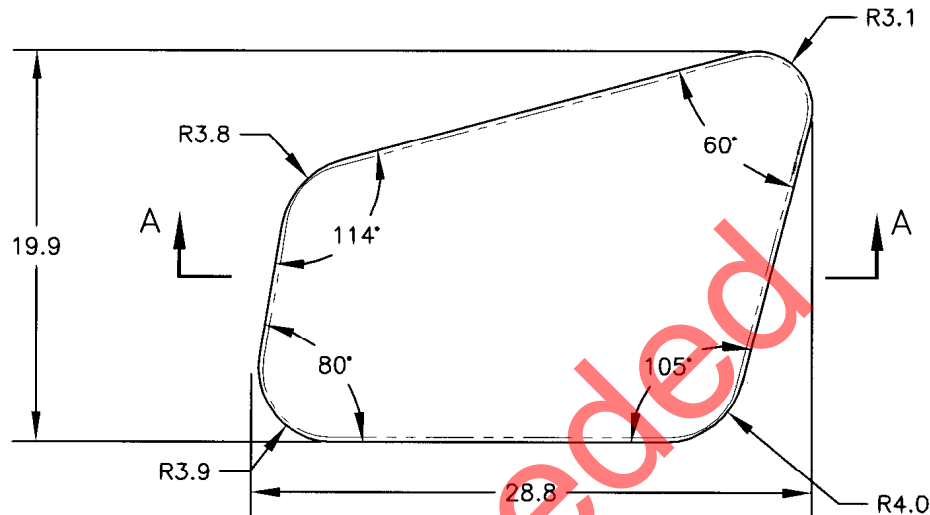
DART

DESIGN QP	DRAWN BY QP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3624	REV. C SHEET 1 OF 1
DATE 07.06.27		TITLE BUBBLE WINDOW (A119)	SCALE 1:10
A	07.05.14	NEW ISSUE	
B	07.05.24	11.0" DEPTH WAS 12.0"	
C	07.06.27	ADD TOOL TO CONTROL BUBBLE SHAPE	

RELEASED
07.06.28. #**UNDER REVIEW**

08.02.26 QP

FOR REV. D

**D3624-2 BUBBLE WINDOW**

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC OR PLEXIGLAS "G" CAST ACRYLIC, 0.177" THICK (REF DART SPEC. M-ACRYLIC-S.177)
- 2) FORM PER DT8953
FORMING PROCESS:
 - (a) DRAPE MAT'L OVER DT8953 MOLD
 - (b) HEAT TO 286°F
 - (c) VACUUM TO SPECIFIED HEIGHT
 - (d) LEAVE FOR AT 2 MINUTES TO COOL
 - (e) TRIM WINDOW PER DT8954
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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